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## DISSOLUTION OF A SOLID PHASE BY FLUID FLOWING IN A CYLINDRICAL PIPELINE

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The problem of mass transfer from the inner surface of a cylindrical pipeline in the presence of dissolution of a solid phase in the turbulent fluid flow is examined.

The heterogeneous transformation surface relative to the inner wall of a pipeline is

$$h = h_0(1 - \varepsilon_0 \cos \varphi)(1 + k\eta). \quad (1)$$

The distribution (1) occurs in main pipelines after they are cleaned with heavy mechanical devices – scrapers and separators. Due to their intrinsic weight, solid deposits are more completely removed from the bottom of the pipe:  $\varphi = 0$ ,  $h = h_0(1 - \varepsilon_0)(1 + k\eta)$  is the smallest thickness of the deposits along the lower generatrix of the pipe;  $\varphi = \pi$ ,  $h = h_0(1 + \varepsilon_0)(1 + k\eta)$  is the greatest thickness along the upper generatrix,  $0 \leq \varphi \leq \pi$ . The factor  $(1 + k\eta)$  takes into account the change in thickness of the solid phase along the pipe as a result of deformation and wear of the packing elements of the separators and scrapers.

Particular cases of the problem proposed are examined in [1], which is concerned with the problems of mass transfer in main pipelines.

We are examining the case of large diffusion Prandtl numbers  $Pr = \nu/D$ . Then, the concentration of the impurity in the fluid will change within the viscous sublayer [2] and for a one-dimensional stabilized flow, its average (over the cross section of the pipe) value can be determined from the following equation [3-5]:

$$\frac{\partial \Theta_i}{\partial \tau} + \frac{Pe}{2} \frac{\partial \Theta_i}{\partial \eta} - St Pe (\Theta_\omega - \Theta_i) = 0, \quad i = 1 \quad \text{for} \quad \frac{Pe}{2} (\tau - \tau_1) \leq \eta \leq \frac{Pe}{2} \tau, \quad i = 2 \quad \text{for} \quad \xi_1(\tau) \leq \eta < \frac{Pe}{2} (\tau - \tau_1). \quad (2)$$

With the appearance of a clean pipe surface, for any cross section, Eq. (2) has the form

$$\frac{\partial \Theta_3}{\partial \tau} + \frac{Pe}{2} \frac{\partial \Theta_3}{\partial \eta} - St Pe (\Theta_\omega - \Theta_3) \left(1 - \frac{\varphi}{\pi}\right) = 0, \quad (3)$$

which stems from the form of the distribution of the third phase (characteristic (1)) and occurs for  $\xi_1(\tau) \leq \eta \leq \xi_2(\tau)$ . Here and in (2) above,  $\xi_1(\tau)$  and  $\xi_2(\tau)$ , which are functions determined from the conditions  $\varphi(\xi_1(\tau), \tau) = 0$ , and  $\varphi(\xi_2(\tau), \tau) = \pi$ , indicate the boundary coordinates of the clean border of the pipe. The impurity concentration function is continuous along the pipe, so that the following boundary conditions are valid:

$$\Theta_1 = \Theta_2 \quad \text{for } \eta = \frac{\text{Pe}}{2} (\tau - \tau_1); \quad \Theta_2(\xi_1(\tau), \tau) = \Theta_3(\xi_1(\tau), \tau); \quad (4)$$

$$\Theta_3(\xi_2(\tau), \tau) = 0.$$

In solving (1)-(4), we used the equation of the kinetics of dissolution [6]

$$\frac{dH}{d\tau} = \frac{\text{Nu}}{4} (\Theta_\omega - \Theta). \quad (5)$$

We are examining the case  $h \ll 1$ . Then, the reaction surface (Eq. (1)) can be represented as follows:  $h = h_1(1 + 2\varepsilon_1\varphi/\pi)(1 + k\eta)$ , where  $h_1 = h_0(1 - \varepsilon_0)$ ,  $\varepsilon_1 = \varepsilon_0/(1 - \varepsilon_0)$ .

The solution of (1)-(5) reduces to finding the solution of a differential equation for the function  $\varphi(\eta, \tau)$ , characterizing the geometry of the moving separation boundary:

$$\frac{\partial\varphi}{\partial\tau} + \frac{\text{Pe}}{4} \frac{\partial\varphi}{\partial\eta} + \left( \text{Nu} + \frac{\text{Pe}}{4} \frac{k}{1 + k\eta} \right) \varphi - \frac{\text{Nu}}{2\pi} \varphi^2 = -\frac{\pi}{2\varepsilon_1} \left( \text{Nu} + \frac{\text{Pe}}{4} \frac{k}{1 + k\eta} \right). \quad (6)$$

The solution of (6) has the following form:

$$\frac{\varphi}{\pi} = \frac{\exp \left\{ \int \left( 4\text{St} + \frac{k}{1 + k\eta} - \frac{4}{\pi} \text{St} y(\eta) \right) d\eta \right\}}{\pi\psi \left( \frac{\text{Pe}}{4} \tau - \eta \right) + 2\text{St} \int \exp \left\{ \int \left( 4\text{St} + \frac{k}{1 + k\eta} - \frac{4}{\pi} \text{St} y(\eta) \right) d\eta \right\} d\eta} + y(\eta),$$

and  $y(\eta)$  satisfies Eq. (7)

$$\frac{\text{Pe}}{4} \frac{dy}{d\eta} + \left( \text{Nu} + \frac{\text{Pe}}{4} \frac{k}{1 + k\eta} \right) y - \frac{\text{Nu}}{2\pi} y^2 = -\frac{\pi}{2\varepsilon_1} \left( \text{Nu} + \frac{\text{Pe}}{4} \frac{k}{1 + k\eta} \right). \quad (7)$$

The function  $\psi(\text{Re}/4(\tau - \eta))$  is determined from the condition  $\varphi(\xi_1(\tau), \tau) = 0$ .

The numerical solution of (7) shows that for  $k \sim 10^{-4} - 10^{-5}$  the function  $y$  can be assumed to be a constant equal to  $\pi(1 + \varepsilon_0^{-0.5})$ . In this case

$$\frac{\varphi}{\pi} = 1 + \varepsilon_0^{-0.5} - \frac{2\varepsilon_0^{-0.5}(1 + k\eta)}{1 + k\eta + \frac{k\varepsilon_0^{-0.5}}{4\text{St}} - \Phi\varepsilon_0^{-0.5} \left\{ \frac{k\varepsilon_0^{-0.5}}{4\text{St}} - \frac{1}{\alpha} \left( 1 - \frac{k}{4\text{St}} \ln \Phi \right) \right\} \exp \left\{ \frac{4\text{St}}{\varepsilon_0^{0.5}} \eta \right\}}.$$

Here

$$\Phi = 1 + \frac{2\varepsilon_0^{-0.5}}{(1 - \varepsilon_0) \ln \alpha} \left[ 1 - \exp \left\{ \frac{(1 - \varepsilon_0) \ln \alpha}{2\varepsilon_0^{-0.5}} \left( 1 - \frac{\Theta_\omega}{h_0} \text{St} \left( \frac{\text{Pe}}{4} \tau - \eta \right) \right) \right\} \right]; \quad \alpha = \frac{1 + \varepsilon_0^{-0.5}}{1 - \varepsilon_0^{-0.5}}.$$

The expression found permits determining, for given dimensions of the reaction surface, from the condition  $\varphi = \pi$  the duration of the process of dissolution of the solid phase from the inner surface of pipeline. For  $k = 0$ , it goes over into the equation for the dependence of the dissolution time of the solid phase, distributed relative to the inner wall of the pipe according to the law  $h = h_0(1 - \varepsilon_0 \cos \varphi)$  (Eq. (1)); if at the same time  $\varepsilon_0 \rightarrow 0$ , we

obtain the dissolution time  $\tau = 4 \left\{ \frac{1}{\text{Nu}} \frac{h_0}{\Theta_\omega} + \frac{1}{\text{Pe}} \left( 1 + 4 \frac{h_0}{\Theta_\omega} \right) \right\}$  for  $h = h_0 [1]$ .

#### NOTATION

Here  $h = \delta/d$ ,  $h_0 = \delta_0/d$ ,  $\eta = x/d$ ;  $\delta_0$ , average (over the cross section of the pipe) thickness of the solid substance;  $d = 2R$ , diameter of the pipeline;  $x$ , longitudinal coordinate;  $\varphi$ , polar angle;  $\varepsilon_0$ , constant ( $0 < \varepsilon_0 \leq 1$ );  $\nu$ , kinematic coefficient of molecular viscosity;  $D$ , coefficient of molecular diffusion of the impurity;  $\Theta_i$ , average concentration of the impurity in the core of the flow;  $\Theta_\omega$ , concentration of the impurity on the surface of dissolution, which is constant within the diffusion sublayer;  $W$ , average velocity of the flow;  $j_\omega$ , impurity flux from the dissolution surface;  $\tau = tD/R^2$ , dimensionless time;  $\tau = t_1D/R^2$ , time at which the border of the clean pipe surface begins to form at the initial section as a result of total transformation of the solid phase into the solvent flow;  $H$ , thickness of the solid phase layer;  $k_p$ , rate coefficient for dissolution;  $k_p = D/\Delta$ ,  $\Delta$ , thickness of the diffusion sublayer;  $\text{Nu} = k_p d/D$ , diffusion Nusselt number;  $\text{Re} = \bar{w}d/\nu$ , Reynolds number;  $\text{Pe} = \text{RePr}$ , diffusion Peclet number;  $\text{St} = j_\omega/\rho \bar{w}(\Theta_\omega - \Theta)$ , Stanton number.

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MASS TRANSFER FROM A MOVING BUBBLE  
DURING A SLOW CHEMICAL REACTION

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A previously proposed method for solving inhomogeneous problems in the theory of heat and mass transfer is refined. As an illustration, the stationary mass transfer from a moving bubble during a slow chemical reaction of first or second order is examined.

We shall examine the problem

$$\frac{\partial C}{\partial \tau} - \frac{\partial^2 C}{\partial \xi^2} = Q(\xi, \tau), \quad 0 \leq \xi < \infty, \quad 0 < \tau < \infty, \quad (1)$$

$$C|_{\xi=0} = C_s(\tau); \quad C|_{\xi=\infty} = 0; \quad C|_{\tau=0} = 0, \quad (2)$$

which describes mass transfer in a semiinfinite region under the action of a source. It is necessary to find the quantity  $q_S = (\partial C / \partial \xi)_{\xi=0}$ , which determines the mass flux through the boundary of the region.

As in [1], we shall represent Eq. (1) in the form

$$\left( D^{1/2} - \frac{\partial}{\partial \xi} \right) \left( D^{1/2} + \frac{\partial}{\partial \xi} \right) C = Q(\xi, \tau), \quad (3)$$

where the fractional differentiation operators are defined by the expressions

$$D^\nu f(\tau) = \frac{1}{\Gamma(1-\nu)} \frac{d}{d\tau} \int_0^\tau (\tau-z)^{-\nu} f(z) dz, \quad -\infty < \nu < 1.$$

The concentration gradient sought at the boundary is obtained as follows [1]. We apply the operator inverse to  $D - \partial/\partial \xi$  on the left side of Eq. (3). For  $(D - \partial/\partial \xi)^{-1}$ , we previously found an expression in the form of an infinite series. It turns out that the inverse operator can also be written in the form

$$\left( D^{1/2} - \frac{\partial}{\partial \xi} \right)^{-1} f(\xi, \tau) = \int_{-\infty}^{\infty} e^{-(\eta-\xi)D^{1/2}} f(\eta, \tau) d\eta. \quad (4)$$

The following expression, defined in [2], enters into the operator in the integrand:

$$e^{-aD^{1/2}} f(\xi, \tau) = \frac{d}{d\tau} \int_0^\tau \operatorname{erfc} \left( \frac{a}{2\sqrt{\tau-z}} \right) f(\xi, z) dz. \quad (5)$$